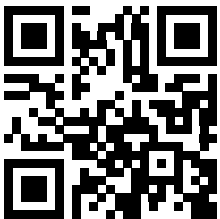


# BEDSLIDE<sup>®</sup> 500GO

ROLLING TRUCK BED CARGO TRAY



## INSTALLATION INSTRUCTIONS



To view an installation video or download this document please scan this QR Code.

# BEDSLIDE 500GO

ROLLING TRUCK BED CARGO TRAY

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## IMPORTANT SAFETY WARNING:

**Read and follow all instructions and warnings before installation or use to avoid personal injury or death.**

BEDSLIDE 500Go is not intended for use without primary Tethers attached at all times.

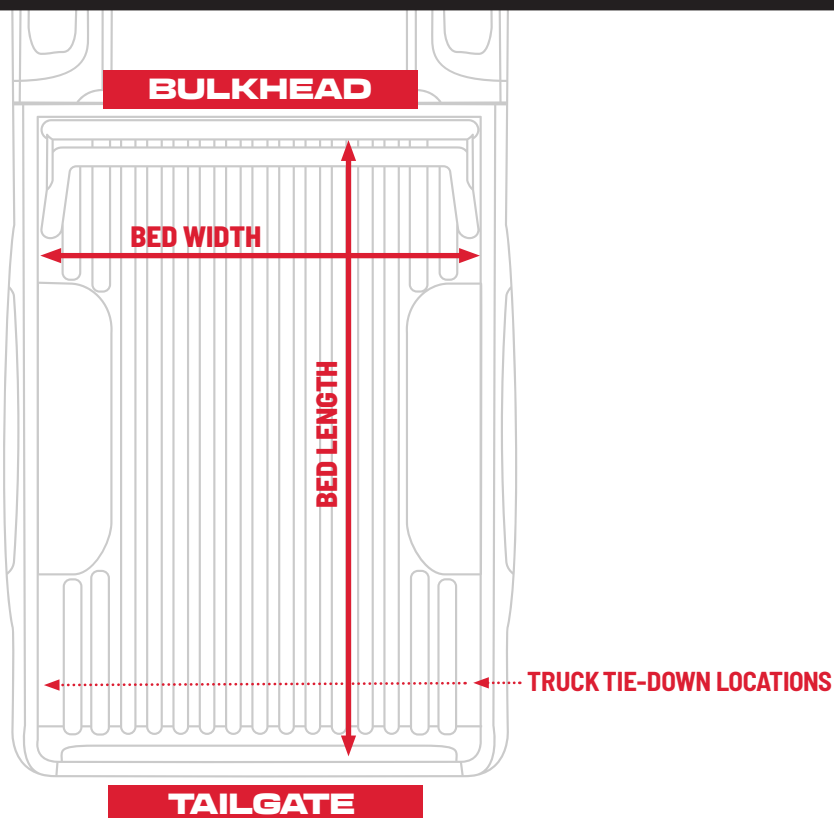
Secondary Tethers to be secured to Tether Rings prior to closing Tailgate.

Always use caution when opening the Tailgate.

BEDSLIDE 500Go is to be used with a full width Tailgate in a horizontal open position.

Load and unload the unit on level ground.

Do not exceed 500 lbs. maximum load limit, with cargo evenly distributed.



## PACKAGE AND CONTENTS



EXTERIOR  
PACKAGING

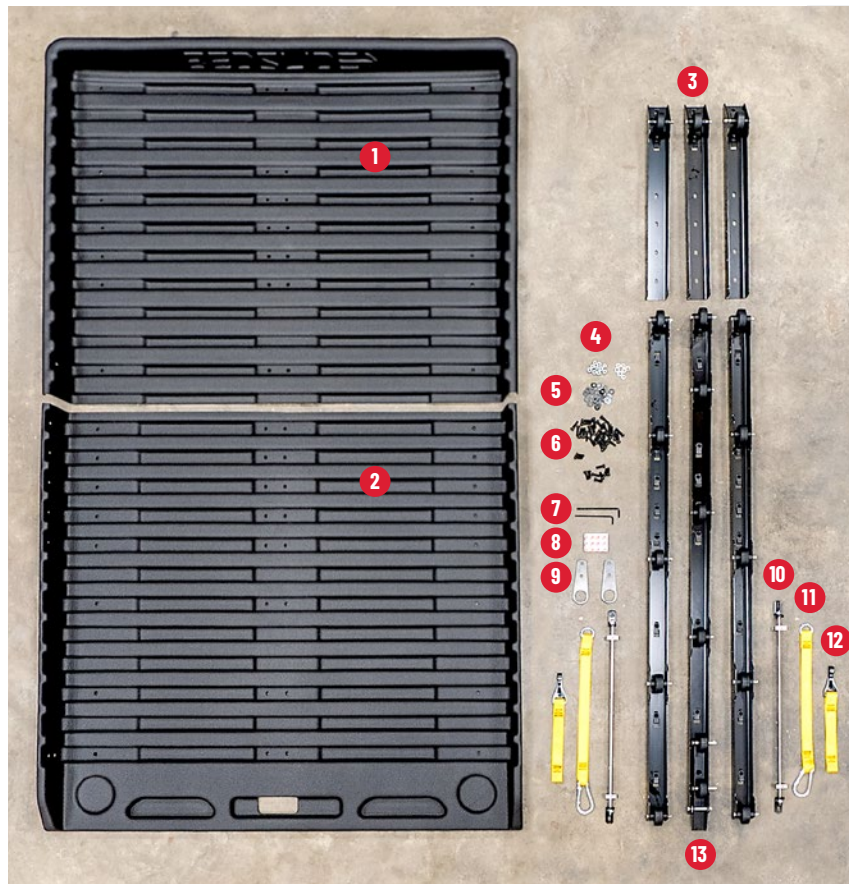


INTERIOR  
PACKAGING

### TOOLS REQUIRED

- 1/2" Wrench
- 7/16" Wrench
- Utility Knife
- Tape Measure
- (2) Allen Wrenches (Provided - Sizes 5/32" & 1/8")
- Rubbing Alcohol w/Wipe Cloth

**NOTE:** QR CODE on parts box 1, inside packaging.



### PACKAGE CONTENTS

1. Bulkhead Tub
2. Tailgate Tub

#### BOX ONE

3. 3 Bulkhead Rail Ends
4. Lock Nuts
5. Washers
6. Screws
7. 2 Allen Wrenches
8. Foam Block
9. 2 Tether Rings
10. 2 Guide Rod Assemblies
11. 2 Guide Rod Stop Tethers
12. 2 Safety Stop Tethers

#### BOX TWO

13. 3 Tailgate Rail Ends

## ASSEMBLE RAILS

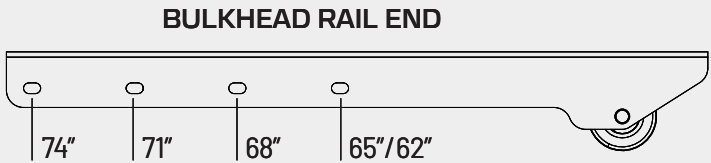
Measure your truck bed length. Choose the Year, Make and Model of your vehicle from the Rail Location Chart to identify the attachment hole location on the Outer Rails.

Begin by assembling (2) Outer Rails and (1) Center Rail.

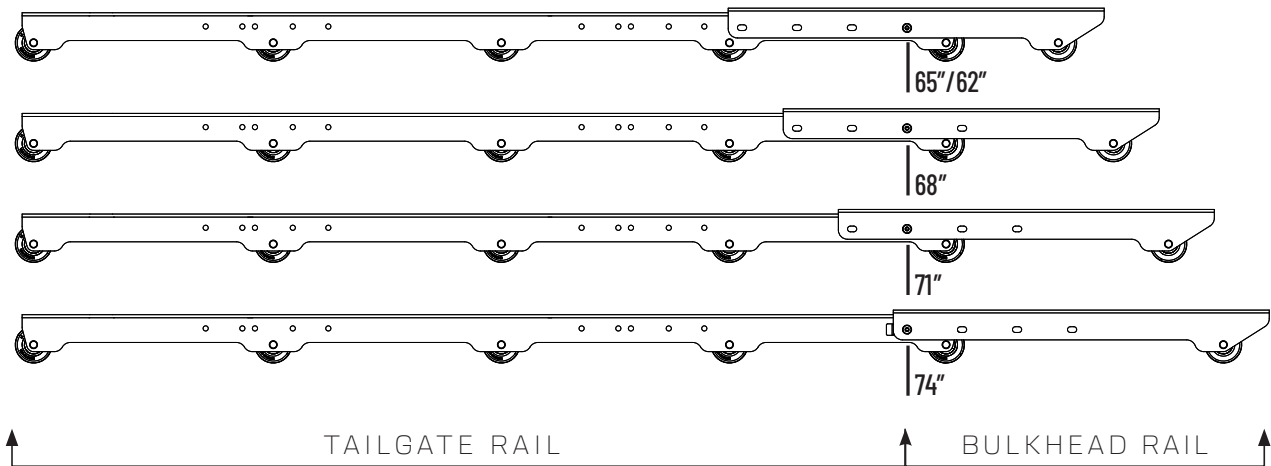
Short Rail sections are for BULKHEAD and long sections are for TAILGATE.

Refer to Rail Mounting Location Chart to locate the correct placement using designated holes.

RAIL ASSEMBLY LOCATION	
MODEL / BED LENGTH	RAIL ASSEMBLY LOCATION
2004-14 Ford F150 5'6"	65"/62"
2004-14 Ford F150 6'6"	74"
2015+ Ford F150 5'6"	65"/62"
2015+ Ford F150 6'6"	74"
2008-16 Ford Super Duty 6'9"	74"
2017+ Ford Super Duty 6'9"	74"
2014-18 GM Silverado/Sierra 5'8"	68"
2014-18 GM Silverado/Sierra 6'6"	74"
2019+ GM Silverado/Sierra 5'8"	68"
2019+ GM Silverado/Sierra 6'6"	74"
2020+ GM Silverado/Sierra 6'9" HD	74"
2009-18 Dodge Ram 5'7"	65"/62"
2009-18 Dodge Ram 6'4"	74"
2019+ Dodge Ram 5'7"	65"/62"
2019+ Dodge Ram 6'4"	74"
2022+ Toyota Tundra 5'6"	65"/62"
2022+ Toyota Tundra 6'6"	74"

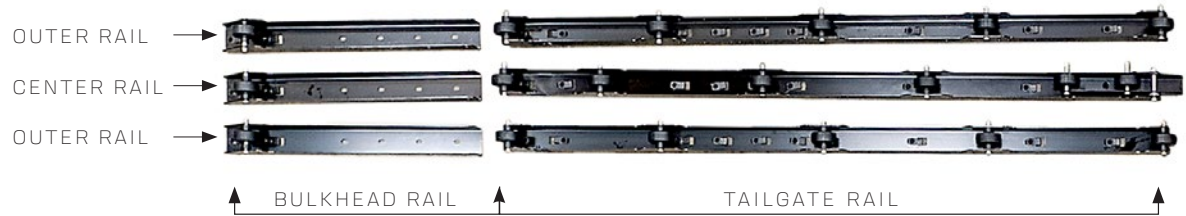


## RAIL MOUNTING LOCATIONS





Assemble all 3 Rails.

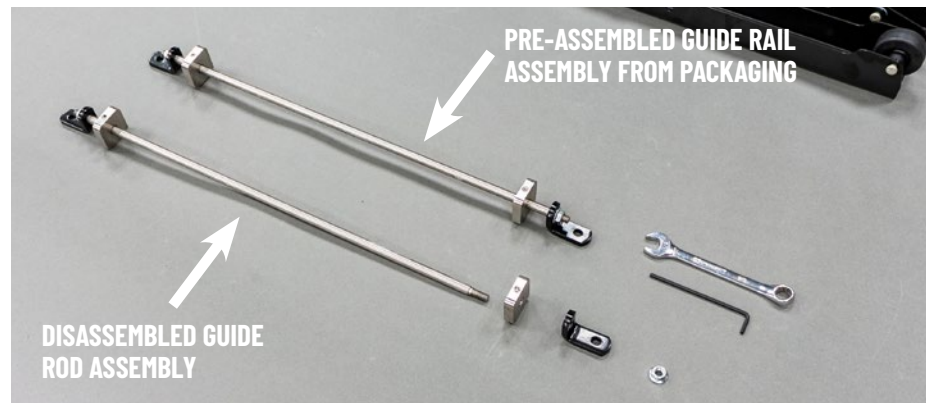


TAILGATE rail will NEST into BULKHEAD Rail in proper hole location.

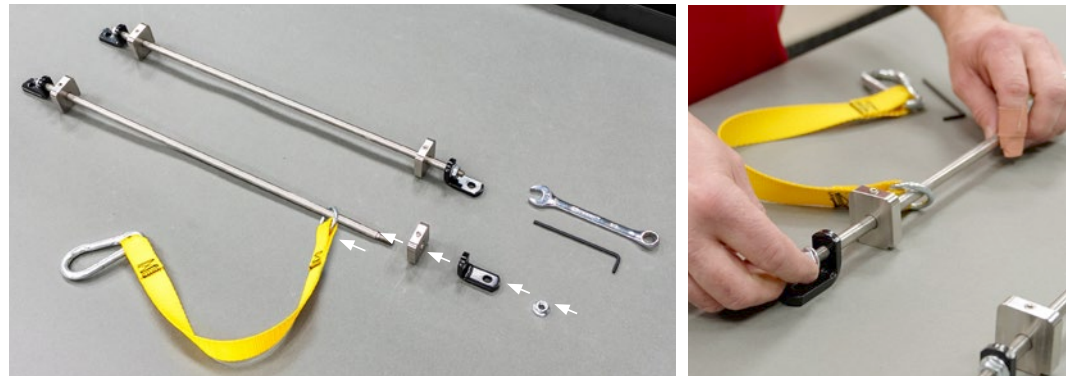


Tighten the screw to join the two Rail sections in the proper hole location.

## GUIDE ROD ASSEMBLY



Remove (1) of the nuts from the end of each Guide Rod Assembly along with the Stop Block closest to the removed nut.



Slide O-ring end of Tether Assembly onto end of the Guide Rod.

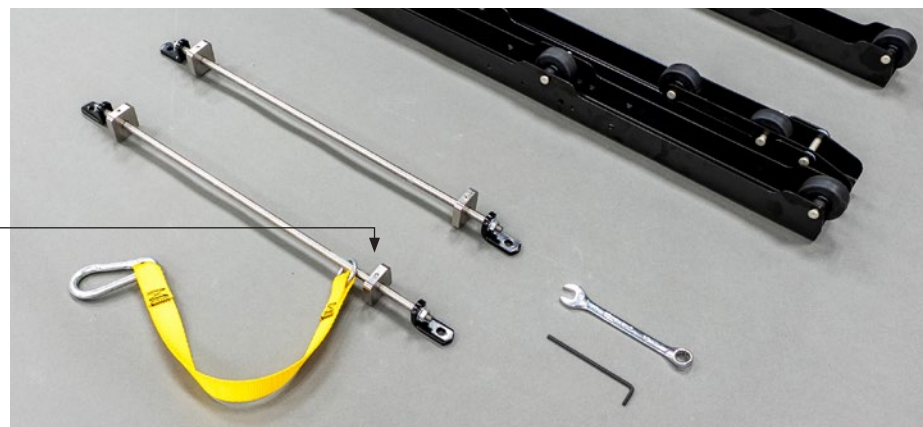
Lightly tighten Stop Blocks to Guide Rod with Allen Wrench included in fastener kit  
Insert Guide Rod back through top hole of "L" Bracket

Replace end nut on Guide Rod Assembly and finger tighten to hold it in place.

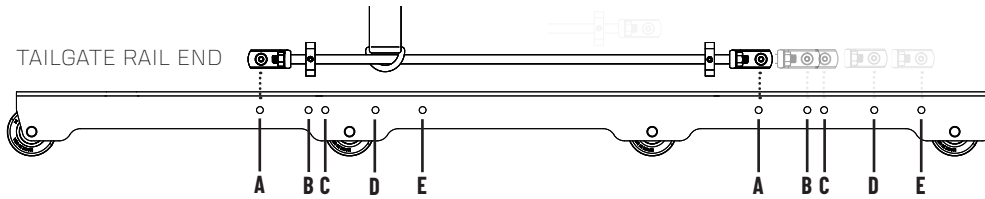
Repeat these steps on the remaining Guide Rod Assembly.



**PRO TIP:** Be sure the Stop Block mounting screw is positioned at the top before lightly securing it in position on the Guide Rod.



## ATTACH GUIDE ROD ASSEMBLY TO RAILS



### POSITIONING

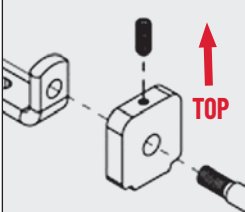
FIRST, Refer to the *Guide Rod/Rail Mounting Location* chart to choose the Year, Make and Model of your vehicle to locate the correct mounting hole placement to attach the Guide Rod Assembly to the Outer Rail.

Identify Tailgate and Bulkhead sections of Rails.

Each Guide Rod Assembly installs on the Tailgate end of the Outer Rails.

### GUIDE ROD/RAIL MOUNTING LOCATION

MODEL / BED LENGTH	RAIL MOUNT LOCATION
2004-14 Ford F150 5'6"	E
2004-14 Ford F150 6'6"	E
2015+ Ford F150 5'6"	A
2015+ Ford F150 6'6"	A
2008-16 Ford Super Duty 6'9"	A
2017+ Ford Super Duty 6'9"	A
2014-18 GM Silverado/Sierra 5'8"	D
2014-18 GM Silverado/Sierra 6'6"	D
2019+ GM Silverado/Sierra 5'8"	D
2019+ GM Silverado/Sierra 6'6"	D
2020+ GM Silverado/Sierra 6'9" HD	D
2009-18 Dodge Ram 5'7"	B
2009-18 Dodge Ram 6'4"	B
2019+ Dodge Ram 5'7"	C
2019+ Dodge Ram 6'4"	C
2022+ Toyota Tundra 5'6"	A
2022+ Toyota Tundra 6'6"	A



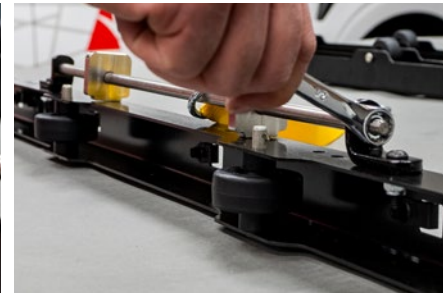
**PRO TIP:** When placing the Guide Rod Assembly onto the Outer Rail, Be sure the Stop Block mounting screw is secured with Allen Wrench screw at top before lightly securing Guide Rod to the Rail.



Hand tighten guide Rod Assembly To Outer Rail

Hand tighten "L" Bracket on Guide Rod to Rail.

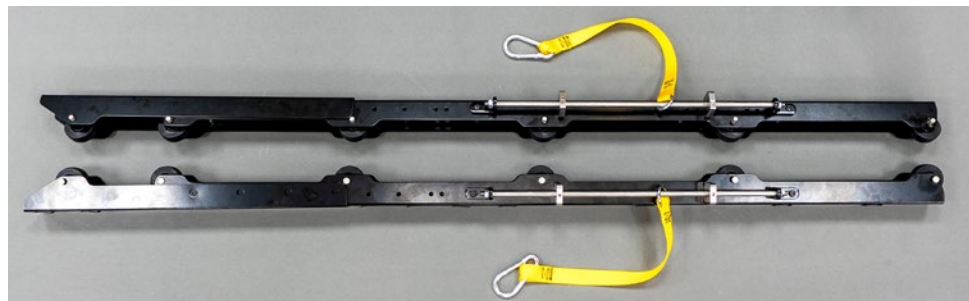
Attach other end of the Guide Rod Assembly to the Rail.



Repeat these steps to install the second Guide Rod Assembly to the remaining Outer Rail.



**PRO TIP:** Set up two Outer Rails in a mirrored fashion, so that the Wheels face each other.



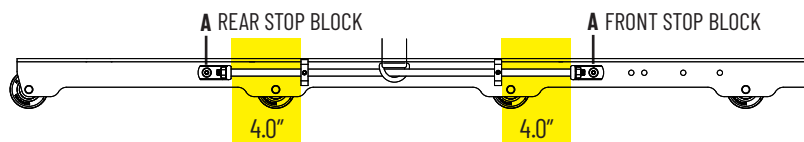


## POSITION STOP BLOCKS

Refer to the Stop Block Location Chart and use a Tape Measure to adjust Stop Blocks to their proper locations.

Measure from the **inside** of "L" Bracket to the **inside** of Stop Block as shown. With the Allen Wrench, tighten the Stop Blocks in proper location on Guide Rod Assembly.

### STOP BLOCK SPACING FORD F150 2015+ (EXAMPLE)



Repeat these steps on the remaining Stop Block Assembly.

### GUIDE ROD/STOP BLOCK LOCATION

MODEL / BED LENGTH	FRONT STOP BLOCK	REAR STOP BLOCK
2004-14 Ford F150 5'6"	2"	2"
2004-14 Ford F150 6'6"	2"	2"
2015+ Ford F150 5'6"	4"	4"
2015+ Ford F150 6'6"	4"	4"
2008-16 Ford Super Duty 6'9"	3.5"	4.625"
2017+ Ford Super Duty 6'9"	3.5"	4.625"
2014-18 GM Silverado/Sierra 5'8"	3.250"	4.625"
2014-18 GM Silverado/Sierra 6'6"	3.250"	4.625"
2019+ GM Silverado/Sierra 5'8"	3.250"	4.625"
2019+ GM Silverado/Sierra 6'6"	3.250"	4.625"
2020+ GM Silverado/Sierra 6'9" HD	3.250"	4.625"
2009-18 Dodge Ram 5'7"	4"	4"
2009-18 Dodge Ram 6'4"	4"	4"
2019+ Dodge Ram 5'7"	3.5"	3"
2019+ Dodge Ram 6'4"	3.5"	3"
2022+ Toyota Tundra 5'6"	2.250"	4.250"
2022+ Toyota Tundra 6'6"	2.250"	4.250"



Example Shown is 4" for an F-150



Layout all 3 Rails in the proper orientation on a flat surface.



Place the two Outer Rails with the Guide Rods set to outside position.  
Place the Center Rail in the middle space between the two Outer Rails.  
Be sure the Rails are placed with all three of the TAILGATE ends aligned.

## **AFFIX FOAM BLOCK TO CENTER RAIL**



Be sure to wipe the top surface of the Center Rail with Rubbing Alcohol before applying.

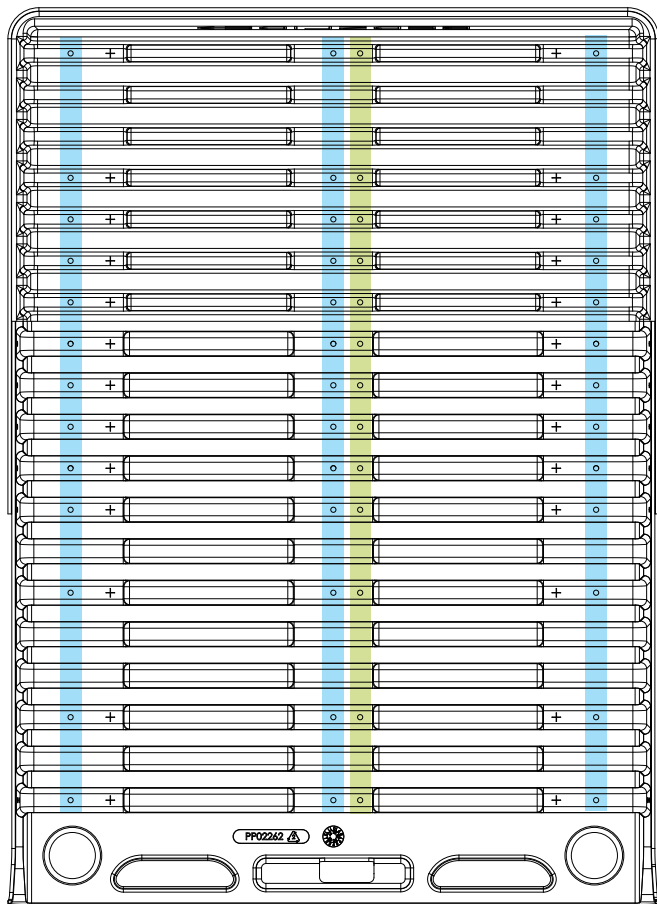
# INSTALLING TUBS TO RAILS

Refer to the appropriate *TUB/RAIL MOUNT POSITION* Chart below to secure the Rails to the correct Tub position.

## PRE-DRILLED HOLE LOCATIONS

### TUB/RAIL MOUNT POSITION – FORD, GM, DODGE MODELS

MODEL	PRE-DRILLED	OFFSET CENTER	CENTER	PRE-DRILLED
2004-14 Ford F150 5'6"	X		X	X
2004-14 Ford F150 6'6"	X		X	X
2015+ Ford F150 5'6"	X		X	X
2015+ Ford F150 6'6"	X		X	X
2008-16 Ford Super Duty 6'9"	X	X		X
2019+ GM Silverado/Sierra 5'8"	X	X		X
2019+ GM Silverado/Sierra 6'6"	X	X		X
2020+ GM Silverado/Sierra 6'9" HD	X	X		X
2009-18 Dodge Ram 5'7"	X		X	X
2009-18 Dodge Ram 6'4"	X		X	X
2019+ Dodge Ram 5'7"	X		X	X
2019+ Dodge Ram 6'4"	X		X	X



BOTTOM VIEW OF TRAY

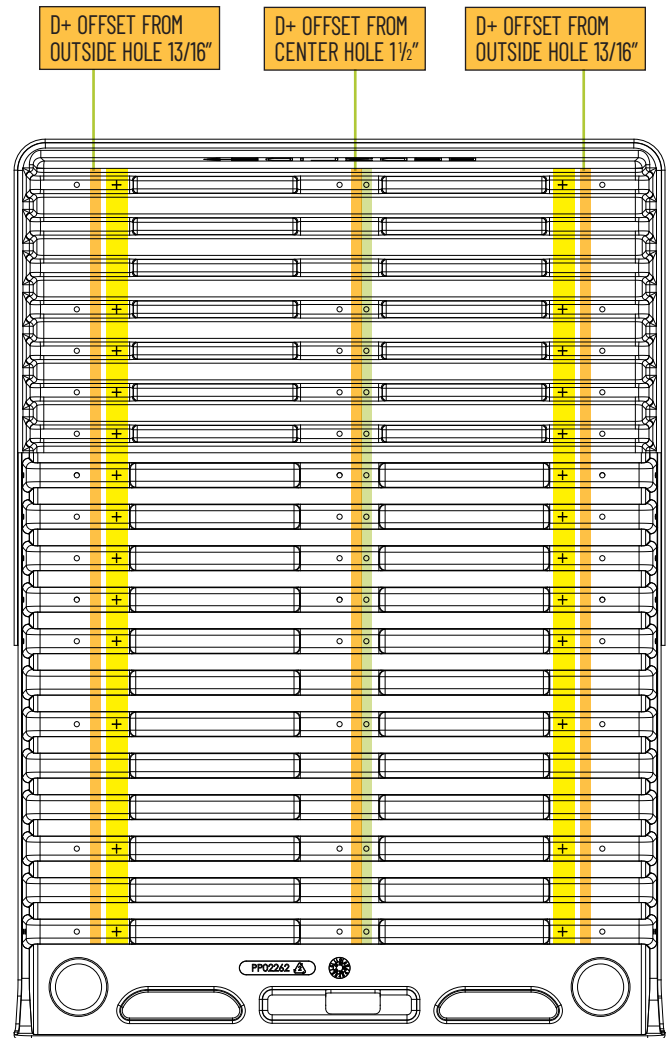
## PRE-MARKED HOLE LOCATIONS

### TUB/RAIL MOUNT POSITION – GM, TOYOTA TUNDRA

MODEL	PRE-MARKED	OFFSET CENTER	CENTER	PRE-MARKED
2014-18 GM Silverado/Sierra 5'8"	D	X		D
2014-18 GM Silverado/Sierra 6'6"	D	X		D
2022+ Toyota Tundra 5'6" w/wo/Track	D+	D+		D+
2022+ Toyota Tundra 6'6" w/wo/Track	D+	D+		D+



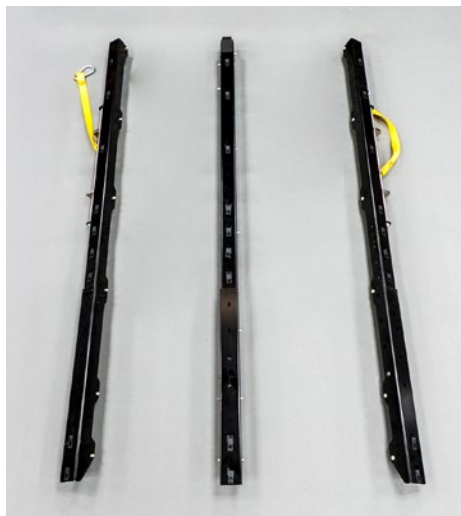
Trucks with a "D" must be drilled with .375" holes from underside of each Tub where the "+" indents are located.



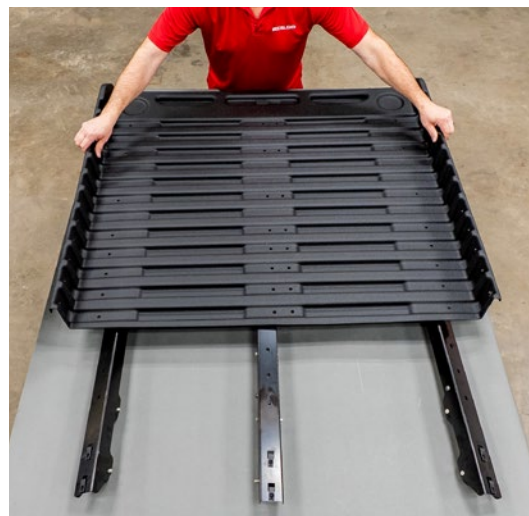
BOTTOM VIEW OF TRAY

NOTE: If you use a Bedmat, Bedrug or Bedliner use the Pre-Drilled locations for mounting locations.

## PLACE TAILGATE TUB ON RAILS



Make sure Rails have Tailgate ends aligned.

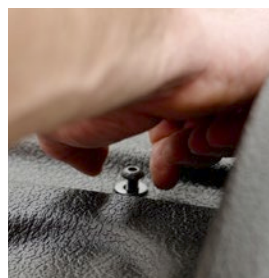
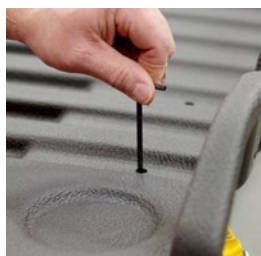
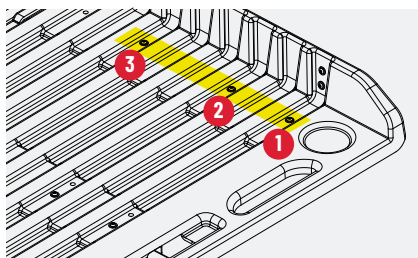


From the TAILGATE end of the Rails, lay the TAILGATE TUB down on top of the Rails.

The Outer Rails will be installed first.

### ALIGN EACH OUTER RAIL ASSEMBLY TO THE TAILGATE TUB.

Align first corner hole closest to the end of the TAILGATE Tub with the first hole on top of the Tailgate Outer Rail end. Finger Tighten Screw and Washer.



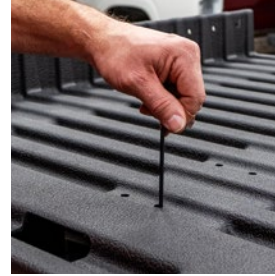
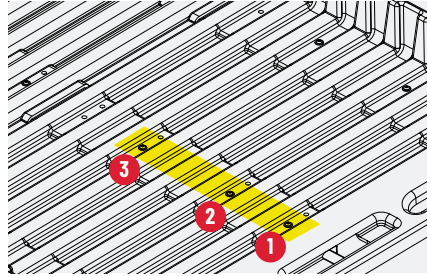
**PRO TIP:** Use the supplied Allen Wrench to align the Tub holes with Rail holes on the Rail tops.

Insert two remaining Outer Rail Screws and Washers in this side of Tub/Rail and finger tighten. (total of 3 Screws aligned this side of tub).

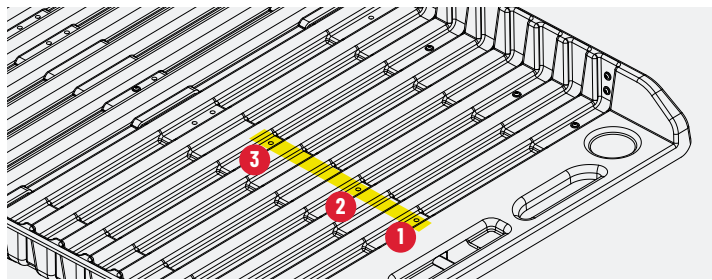
Repeat steps on the other Outer Tub/Rail side of Tub.

## INSTALL TAILGATE TUB TO CENTER RAIL.

Align Center Rail Assembly to the first CENTER TAILGATE Tub hole. Finger tighten.



Add remaining two Screws with Washers to center Tub holes. Finger tighten.



NOTE: For some GM, FORD SUPER DUTY and Toyota truck models use OFFSET CENTER hole locations, as indicated on chart on page 9.



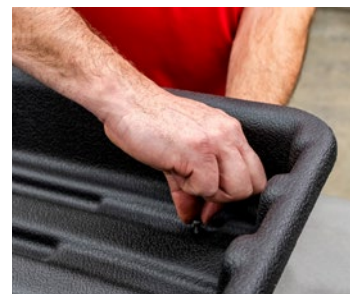
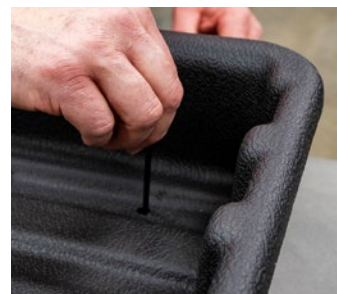
**PRO TIP:** Use the supplied Allen Wrench to align the tub holes with rail holes on the rail tops.

## PLACE BULKHEAD TUB ON RAILS

Align BULKHEAD Tub over TAILGATE Tub. Tubs are designed to nest together with BULKHEAD Tub inside TAILGATE Tub.



**PRO TIP:** Use the supplied Allen Wrench to align the Tub holes with Rail holes on the Rail tops.



Align front corner hole of BULKHEAD Tub with first hole on Outer Rail. Insert **first** Screw/Washer in Outer Tub/Rail location. Finger tighten. Insert **two remaining** Screws/Washers. Repeat these steps on the other side. **NOTE:** Third Screw mounting location secures overlapping Tubs to Rail.

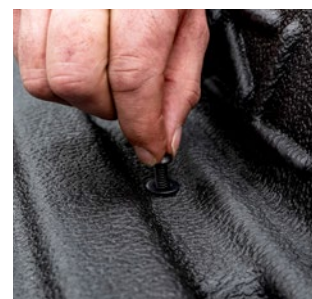
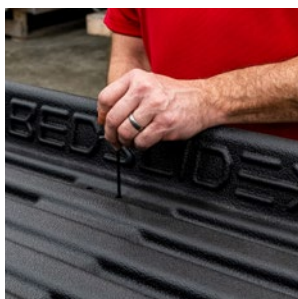
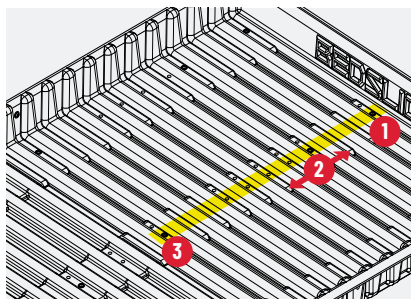


## INSTALL BULKHEAD TUB TO CENTER RAIL.

Align Center Rail Assembly to the Center Tub holes. Insert Screw/Washer into **First Center Tub/Rail hole** closest to BULKHEAD end of Tub.



**PRO TIP:** Use the supplied Allen Wrench to align the tub holes with rail holes on the rail tops.

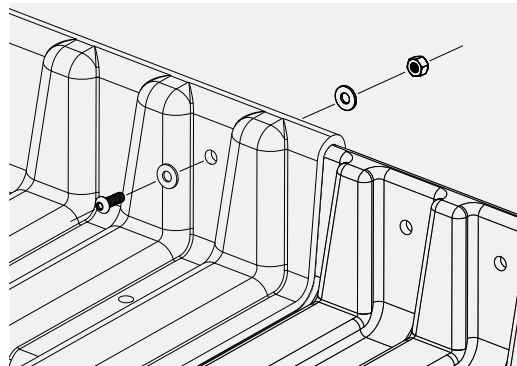


**Hole two** can move lengthwise depending on Bed/Rail length. **Hole three** is located in the overlap area of the two Tubs (last BULKHEAD Tub/Rail hole location) in order to fix both Tubs to Rail. Finger tighten all.

NOTE: For some GM and Toyota truck models use OFFSET CENTER hole locations, as indicated on chart on page 9.

## SECURE NESTED TUBS

Install Screws, Washers and Nuts to attach nested Tubs together, starting with the center side areas.



Base holes should align once sides are attached.



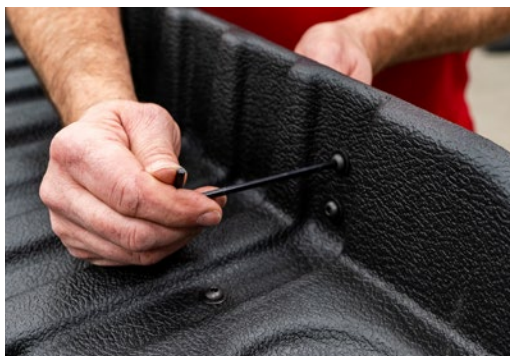
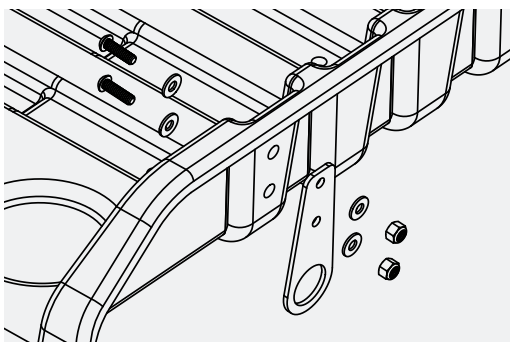
- 1 Allen Head Bolt
- 2 Inside Washer
- 1 Outside Washer
- 1 Outside Lock Nut
- 7/16" Wrench
- Allen Wrench

**IMPORTANT:**  
**YOU MAY NOW TIGHTEN ALL SCREWS.**

NOTE: NOT ALL HOLES IN TUB WILL BE USED.

## ATTACH THE TETHER RINGS

Attach the Tether Rings to the outside of the TAILGATE Tub using the pre-drilled holes on each side of the rear Tub with the (4) .8750 (7/8") long screws.



Insert the two Screws and two Washers from the inside of the Tub.  
Place the Tether Ring onto the Screws outside of the Tub and tighten the two Lock Nuts.  
Repeat these steps to attach the other Tether Ring on the other side of the Tub.  
Tighten down securely.

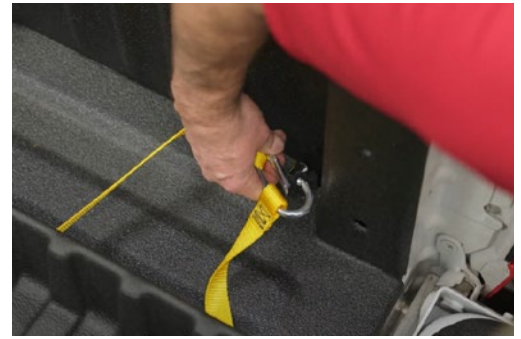
## PLACE THE COMPLETE TRAY INTO THE TRUCK BED

After assembly, place the completed BEDSLIDE 500Go into the Truck Bed.



## ATTACH TETHER STRAPS TO THE FACTORY TIE-DOWNS

Attach the long Tether Strap with the Carabiner to the factory Tie-Down location in the Truck Bed Tailgate area. Insert the short Tether Strap with Hook End onto Carabiner.



Normal

Twisted



**PRO TIP:** Make sure Tether Straps are NOT twisted.

Repeat these steps on other side of the Tub.

## CHECK POSITION AND MOVEMENT

Once the Tethers are attached, pull the BEDSLIDE 500Go out. The Stop Rail should drop slightly past the Tailgate edge. Attaching the secondary Tethers will prevent the Bedslide 500Go from extending beyond Tailgate and hold it in place on an incline.





## STOP RAILS AND ADJUSTMENTS

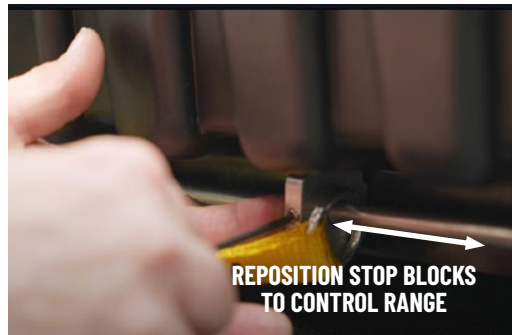
When you pull out the Tray and the Stop Rail doesn't drop down past the Tailgate or it is too loose, a slight adjustment is needed. A slight adjustment to the FRONT Stop Blocks will adjust the tension. **TO ADJUST:** Slide FRONT Stop Blocks to the rear if you need to bring the BEDSLIDE into the Bed. Slide FRONT Stop Blocks to the front if you need to bring the BEDSLIDE out of the Bed.



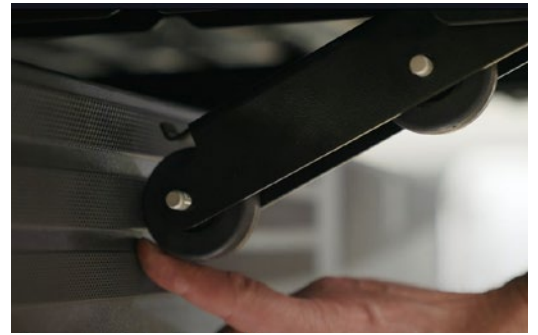
No Stop Rail drop - not enough extension past the edge of Tailgate.



Too much space for extension past Tailgate.

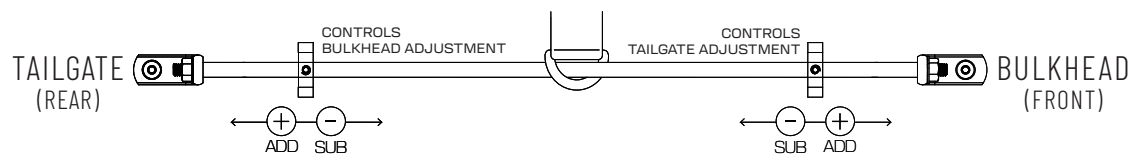


Front/Rear Stop Block adjustments allow for proper fit to Truck Bed.



Proper Stop Rail alignment to Tailgate edge.

### ADJUSTING THE STOP BLOCKS

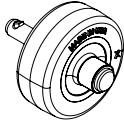
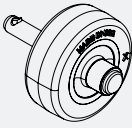
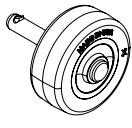
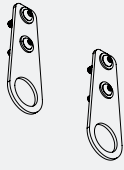
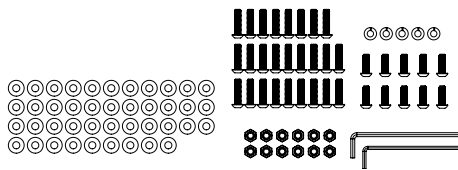
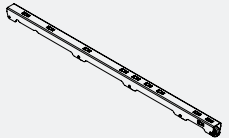
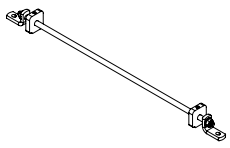


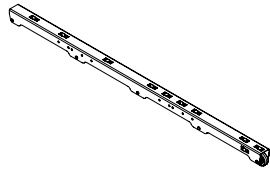
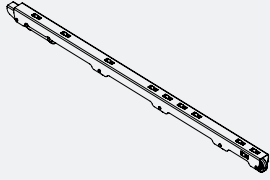
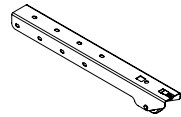
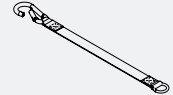
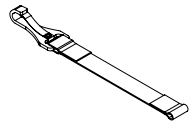

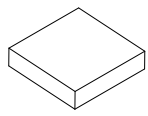
Square up Bedslide500Go in the Truck Bed and adjust tension on the rear Stop Blocks to apply slight pressure on the Tailgate end of Tray. This prevents the Tray from moving back and forth in the Truck Bed. If the BEDSLIDE is stowed in the Bed and it moves freely with the Tailgate closed, a slight adjustment to the rear Stop Blocks is needed.

**TO ADJUST:** Align the Tray with the edge of the Tailgate. A slight adjustment to the REAR Stop Blocks adjusts the tension. Slide Stop Blocks to the Tailgate (rear) to bring the BEDSLIDE forward toward the Bulkhead. Slide Stop Blocks to the Bulkhead (front) to bring the BEDSLIDE toward the Tailgate.



## PARTS VIEW & LIST

PART NUMBER	DESCRIPTION
HK02004	SA, WHEEL EXTENDED HUB+2IN PIN 
HK02005	SA, WHEEL EXTENDED HUB+2.25IN PIN 
HK02006	SA, WHEEL STD HUB+2IN PIN 
HK02007	SA, TETHER RING 
HK02003	KIT, FASTENER, 500AF 
FP02153	ASSEMBLY, REAR RAIL, CENTER 
FP02147	ASSEMBLY, GUIDE ROD 

PART NUMBER	DESCRIPTION
FP02151	ASSEMBLY, REAR RAIL 
FP02156	ASSEMBLY, CENTER RAIL 
FP02152	ASSEMBLY, FRONT RAIL 
PP02402	TETHER 
205814	SUBASSEMBLY, HOOK AND WEBBING 
PP02403	RING, TETHER 
HF02043	FOAM PAD 

## WARRANTY — BEDSLIDE500Go

### WE BUILD BEDSLIDE PRODUCTS TO WORK AS HARD AS YOU DO.

To make sure they're doing just that, we offer a comprehensive 3-YEAR warranty on BEDSLIDE 500Go products.

Don't forget to [register](#) your BEDSLIDE 500Go.

#### Limitations

**Covered under 3-YEAR warranty** - All parts and components are covered for 3 years against failure.

Repair or replacement is at the sole discretion of BEDSLIDE.

**Warranty voided when** - Misuse, exceeding the respective weight capacity rating, not using the necessary security tethers, alterations that modify the BEDSLIDE design and function, improper installation, damage due to accidents, and/or lack of care and maintenance.

Damages to the vehicle, or any contents in, on, or around the BEDSLIDE or vehicle are not covered.

#### Defect Warranty Policy

Truck Accessories Group, LLC d/b/a Leer Group (BEDSLIDE parent company) warrants against product defects or workmanship for 30 days from the date of purchase. The BEDSLIDE warranty program does not cover any defects due to accidents, improper installation, negligence, modifications, or normal wear and tear.

#### Warranty Claim Process

Here's the information needed to properly process your claim.

This information can be emailed to [tagtdiorders@truckgroup.com](mailto:tagtdiorders@truckgroup.com) or call **1-800-525-8066** for customer service.

1. BEDSLIDE serial number (link to serial placement instructions)
2. Valid proof of purchase
  - Confirms the date of purchase for warranty coverage
  - Confirms you purchased from an authorized BEDSLIDE Dealer
  - Unfortunately, without a valid form of proof of purchase the warranty is not valid.
3. Images of the damaged part or components.
  - Helps us determine cause of problem or damage
  - Helps us identify your specific product for repairs or replacement parts
4. Contact info
  - Contact name
  - Phone number and Email address

#### Next Steps

Once we receive proof of purchase and product image(s) we will contact you within (2) two business days to confirm your product issue is covered under our warranty policy. Once confirmed the replacement part(s) will be shipped within (5) five business days to the location of your preference.

#### Please Note

All replacement parts ship direct from our Fulfillment Center. The shipping method used is at the discretion of LEER.

#### Contact Us

Phone: **1-800-525-8066**

Email: [tagtdiorders@truckgroup.com](mailto:tagtdiorders@truckgroup.com)

**Leer.com**